

SPECIFICATIONS	Units	TC46MY	TC56MY
Max.swing diameter	mm	460	560
Max,workpiece length	mm	300	400
Max.turning dia	mm	φ150 drill hole / φ170 excircle	350
Max.swing over slide	mm	260	260
Spindle nose		A2-5	A2-6
Diameter of Hydraulic chuck		6"	8"
hole diameter	mm	φ 42	φ 52
Hole through spindle dia	mm	φ 56	φ 66
Spindle motor power (con/30min.)	kw	7.5/11	11/15
Spindle speed range	r/min	50-4000	50-4000
X axis travel	mm	210	210
Y axis travel	mm	60	100
Z axis travel	mm	400	400
X/Y/Z-axis rapid traverse speed	m/min	15/4/15	15/4/15
Number of statio		12	12

Tool section(turning/boring)	mm	16×16/φ25	20×20/φ32
Max.Rotary tool speed	rpm/min	4000	4000
Rotary tool motor power	kw	2.5	3.7
Rotary tool size		ER20	ER20/ER25
Gross Weight	kg	3700	5200
Net weight	kg	3500	5000
Overall dimensions	mm	2300×1800×1850	2400×1800×1850
System		SIEMENS 828D; FANUC 0i TF	